

**METHOD OF NON-DISRUPTIVE CAPACITY SCALING FOR A DATA  
STORAGE LIBRARY**

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**BACKGROUND OF THE INVENTION**

**1. Field of the Invention:**

The present invention relates generally to robotic media storage library systems, and more specifically to a redundant system that includes a plurality of independent robots in the form of robotic pods.

**2. Background of the Invention:**

The current enterprise class library system contains multiple independent robots for concurrently manipulating multiple media cartridges. The library system comprises an array of media storage cells and media cartridge players. A system of rails is used to guide robotic pods through all of the locations on the array.

Scalable library systems typically incorporate additional robotic mechanisms and related electromagnetic hardware to increase the size of a system. Some large systems use "pass through" mechanisms to pass cartridges between individual silos to increase the capacity of the system. Pass through mechanisms are field upgradeable, although the library system must be shut down to allow service personnel inside the enclosure(s) during installation. A silo is a "closed" shape that does not allow for capacity scaling without pass through.

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Therefore it would be desirable to have a method for expanding library system capacity without disrupting normal library operations.

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**SUMMARY OF THE INVENTION**

5 The present invention provides a method for scaling  
a media storage library, wherein the library comprises a  
plurality of media storage cells and at least one media  
picker robot. The method comprises connecting a new  
physical component to a section of the library. Examples  
of new components include additional robots, storage cell  
10 arrays, media players, as well as connecting a second  
adjacent library by means of a pass-through mechanism.  
Control software integrates this new physical component  
into the function of the library by auditing the content  
and function of the new component. During the connection  
15 and functional integration of the new component, the rest  
of the library continues its current operations. The  
method may further comprise defining at least one work  
zone within the library, wherein robots do not enter the  
work zone but continue to operate in other areas of the  
20 library.

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**BRIEF DESCRIPTION OF THE DRAWINGS**

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The novel features believed characteristic of the  
5 invention are set forth in the appended claims. The  
invention itself, however, as well as a preferred mode of  
use, further objectives and advantages thereof, will best  
be understood by reference to the following detailed  
description of an illustrative embodiment when read in  
10 conjunction with the accompanying drawings, wherein:

**Figure 1** depicts a perspective pictorial diagram  
illustrating the architecture of a single library storage  
array in accordance with the present invention;

**Figure 2** depicts a pictorial diagram illustrating  
15 the addition of an extension array to an existing library  
system in accordance with the present invention;

**Figure 3** depicts a flowchart illustrating the  
procedure for adding an extension array to an existing  
library system in accordance with the present invention;

20 **Figure 4** depicts a pictorial diagram illustrating  
the addition of a new library system to an existing  
library system in accordance with the present invention;  
and

**Figure 5** depicts a flowchart illustrating the  
25 procedure for adding a new library system to an existing  
library system in accordance with the present invention.

**DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

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The architecture of the present automated library array 100 is illustrated in **Figure 1** and contains the multiple independent robots 102 to enable the library array 100 to concurrently manipulate multiple media cartridges 105. The library array 100 comprises a two-dimensional array of media cartridge storage cells 103 and media cartridge players 104 that are mounted in a frame 101. A system of rails 121-126 is used to guide robotic pods 102 through all of the locations in the array, which eliminates the need for any steering or guide mechanisms on board the robotic pods 102, resulting in a reduction in the mass of the robotic pods 102. The rail system 121-126 also constrains the movement of the robotic pods 102 into horizontal and vertical movements, thereby simplifying the control algorithms for collision avoidance that are required by a typical random moveable object handling system based on horizontal, vertical and diagonal degrees of freedom. The robotic pods 102 contain a moveable carriage that is capable of transporting robotic components, such as media cartridge pickers, bar code reading devices, and other task oriented sub-units, on the storage library rail system.

As shown in **Figure 1**, the frame 101 is designed to receive a plurality of rows 151-154 of media cartridge storage cells 103, each of which is designed to house a single media cartridge 105. The media cartridge players 104 are shown in an arbitrary location in a horizontal

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row 155 at the bottom of the frame 101, although the library array 100 can incorporate media cartridge players 104 at any location in the frame 101 to optimize performance. The robotic pods 102 are attached to the frame 101 via horizontal guide rails 121-126, which serve to frame the media cartridge storage cells 103 and media cartridge players 104 on the top and bottom sides thereof. **Figure 1** shows an array of media storage cells 103 fully populated with media cartridges 105 of any arbitrary type. The robotic pod guide rails 121-126 provide support of the robotic pods 102 in the vertical direction to oppose the force of gravity, and they also provide a meshing surface of suitable design to impart traction in the horizontal direction for motive transport of the robotic pods 102. The robotic pods 102 each incorporate a drive means for propulsion in the horizontal direction along the guide rails 121.

**Figure 1** also shows a plurality of vertical elevator assemblies 131-133 that enable the transfer of the robotic pods 102 in the vertical direction. Multiple vertical elevator assemblies 131-133 are shown in **Figure 1** to exemplify the extensibility and redundancy of the invention. Each of the vertical elevator assemblies 131-133 comprise a set of vertical rails 142 that extend substantially from the top of the frame 101 to the bottom of the frame 101. The vertical rails 142 support a plurality of elevator stations 140, each of which contain short horizontal rail segments 141A, 141B that are identical in cross section to the main horizontal guide rails 121-126. The elevator stations 140 are held in

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suspension by a drive belt **143** which is made to wrap around a drive pulley attached to a vertical drive motor **113** that is located at the top of each elevator assembly **133**. When a vertical displacement is required of any robotic pod **102**, the vertical elevator **140** is scheduled to move in alignment to the appropriate level of rows **151-155** to allow transfer of the robotic pod **102** onto the elevator rail section **141A**, **141B** from the pair of horizontal rails **121-126** that are juxtaposed and abutting to the elevator rails **141A**, **141B**. Once the robotic pod **102** is located on the elevator station **140**, the drive motor **113** is activated to transport the robotic pod **102** to a selected one of rows **151-155** and thence moves on to the pair of horizontal rails **121-126** that correspond to the selected row. Elevator assemblies **131-133** can carry more than one robotic pod **102** at a time by adding elevator platforms **140** to the elevator assemblies **131-133** or by extending the elevator platform length to accommodate multiple robotic pods **102** on a single elevator station **140**.

Referring to **Figure 2**, a pictorial diagram illustrating the addition of an extension array to an existing library system is depicted in accordance with the present invention. The library system **210** depicted in **Figures 2A-2D** is comprised of several library arrays, similar to array **100** in **Figure 1**, which are arranged in banks. The track type architecture used with the storage arrays (depicted in **Figure 1**) allows the arrays to be connected within a single library system, wherein "roaming" robots can move between arrays by following

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connecting tracks, which trace cartridge locations and tape drives within the library system.

**Figure 3** depicts a flowchart illustrating the procedure for adding an extension array to an existing library system. The procedure begins by selecting, via an operator control panel, the desired capacity scaling method, which in the present example is the addition of an extension array 220 onto an existing library system 210 (step 301). The selection causes the control

software to move robots away from the end of the rail location where the extension 220 is being added, and establishes the working space as a "keep-out" zone for the robots (step 302). In this way, robots within the existing library system 210 can continue to operate in other areas of the library, without interfering with the addition of the extension array 220. The operator panel is then used to set the relevant service door to an "open-eminant" state, thus alerting the control software to clear the robots from the work area (step 303).

A door key is then used to unlock and open the service door (step 304). The front cover assembly 211 is removed from the end of the library system 210 where the extension 220 is to be added (step 305), and the extension array 220 is added to the existing library system 210 (step 306). The robot guide rail segments of the extension array, e.g., rail 230, are then fit to the guide rails on the existing library, e.g., rail 240, thus connecting power to all segments (step 307). A front cover assembly 221 is placed onto the end of the extension array 220 (step 308). Additional robots can



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then be added as needed before the service door is closed (step 309).

After the physical components have been connected and the service doors have been closed, the operator  
5 panel is used to notify the control software to initiate calibration and audit routine to bring the extension array on line with the preexisting library system (step 310).

When integrating new silos and arrays into an  
10 expansionable library system, specific control algorithms are used to facilitate seamless integration. These control algorithms allow the library system to automatically detect new components and determine which resources are available to the system at any time. The  
15 algorithms may rely on meta data, which is an inventory of resources available to an array at any given time and is maintained on a micro basis (short time periods). Examples of meta data include: what data storage devices are located within an array; where the storage arrays are  
20 located; and how many robots are presently on the array and where they are located, which can change every few fractions of a second as robots move from one array to another. When adding new components to a library system, it is important to merge and integrate the meta data from  
25 the different components. When a component is removed, the meta data is uncoupled. Meta data can be stored in NV-RAM, on a hard drive, or any other type of non-volatile memory storage within the arrays, which can hold its memory without power.

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By implementing the control algorithms described above, there is no need to shut down the library system 210 in order to add new physical components (i.e. extension 220). The host system 210 will automatically  
5 detect these new components and incorporate their function and contents into ongoing system operations.

Referring to **Figure 4**, a pictorial diagram illustrating the addition of a new library system to an existing library system is depicted in accordance with  
10 the present invention. **Figure 5** depicts a flowchart illustrating the procedure for adding the new library system. The procedure begins by selecting, via an operator control panel, the desired capacity scaling method, which in the present example is the addition of  
15 an adjacent library 410 with a pass-through mechanism 420 (step 501). The selection causes the control software to move robots away from the end of the rail location where the adjacent library 410 is to be connected, and establishes the working space as a "keep-out" zone for  
20 the robots (step 502). In this way, robots within the existing library system 400 can continue to operate in other areas of the library, without interfering with the connection of the adjacent library 410 and the installation of the pass-through mechanism 420. The new  
25 library system 410 is then placed next to the original existing library 400 (step 503).

The operator panel is then used to set the relevant service door 402 to an "open- eminent" state, thus alerting the control software to clear the robots from  
30 the work area (step 504). A door key is then used to

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unlock and open the service door where the pass-through mechanism is going to be placed between the library systems (step 505).

5 The operator should remove any robots from the work area where the pass-through mechanism is to be installed (step 506). The pass-through cover plates 401 and 411 are removed from the side walls of the libraries, thereby allowing the pass-through mechanism 420 access to both library systems 400 and 401 (step 507), and the pass-  
10 through mechanism 420 is installed by means of the service doors 402 and 412 of either library (step 508).

The pass-through mechanism 420 allows cartridges to be passed between the adjacent libraries 400 and 410 by means of a bucket 421, which is driven about a pivot axis  
15 423 by a motor 422.

The power and control circuits of the new adjacent library 410 are then connected to the cable harness of the mother library 400 (step 509). Unlike the addition of an extension array, the connection of adjacent  
20 libraries does not require the operator to fit guide rail segments between the adjacent libraries. This is because each library is physically self-contained, except for the pass-through mechanism.

Once the libraries 400 and 410 are connected, robots  
25 are replaced and/or added as needed and the service doors 402 and 412 are closed (step 510). The operator control panel is used to notify the control software to initiate calibration and audit routine to bring the new adjacent library 410 on line with the original mother library  
30 system 400 (step 511).

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As with addition of extension arrays, by  
implementing the control algorithms described above,  
there is no need to shut down the mother library system  
400 in order to add new library 410. The host system 400  
5 will automatically detect the new library 410 and  
incorporate its function and contents into ongoing system  
operations.

The description of the present invention has been  
presented for purposes of illustration and description,  
10 and is not intended to be exhaustive or limited to the  
invention in the form disclosed. Many modifications and  
variations will be apparent to those of ordinary skill in  
the art. The embodiment was chosen and described in  
order to best explain the principles of the invention,  
15 the practical application, and to enable others of  
ordinary skill in the art to understand the invention for  
various embodiments with various modifications as are  
suited to the particular use contemplated.

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